

WESTPORT

ASSEMBLY INSTRUCTIONS

1. Remove all parts from the cartons.
2. Read the instructions while familiarizing yourself with the various parts.
3. Clear yourself plenty of working room.
4. Follow the step-by-step instructions to ensure easy assembly.

PARTS LIST

#	DESCRIPTION	QUANTITY
A	Round Head Screw (2 1/2" Long)	15
B	Flat Head Screw (2 1/2" Long)	18
C	Flat Head Screw (2 1/2" Long)	62
D	Hex Head Bolt - Hex & Flat Washer (2" Long)	4
E	Carriage Bolt - Hex & Flat Washer (2 1/2" Long)	2
F	Back Slats (6pc)	6
G	Back Slat (8pc)	7
H	Woods	2
I	Under Arms Front Support	2
J	Under Arms Back Support	2
K	Legs	2
L	Upper Back Slat Support	4
M	Lower Back Slat Support (Pre assembled)	2
N	Seat Base	1
OB	Under Seat Strap	1
OC	Back Strap	1
OD	Front Plate	1
OE	Back (Right / Left)	2
OF	Arms (Right / Left)	2
OG	Back Slat	2
OH	Back Support (Right / Left)	2
OI	Round Bar (Ø20x61" - For Back Support)	4
OJ	Round Bar (Ø20x6" - For Back)	2



TOOLS REQUIRED:

Carbide Drill or Impact Driver, #2 Robertson Bit, 9/16" (25mm) Socket or Adjustable Wrench and Rubber mallet or Hammer



BACK SUPPORT ASSEMBLY



1. LEFT FOOT REST BRACK



1. RIGHT FOOT REST BRACK

Step 1



2. SPACER BRACKET

Step 2



2a
1. LEFT FOOT REST BRACK



LEGS ASSEMBLY



1. LEFT FOOT REST BRACK



1. RIGHT FOOT REST BRACK

Step 1



Step 2



Step 3



RIGHT/LEFT ARMS ASSEMBLY



1. LEFT FOOT REST BRACK

Step 1



2a
1. LEFT FOOT REST BRACK



COMPLETE CHAIR ASSEMBLY

